



Ship Via:

Date: 03/21/19

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	30
				Packaging 3 - 9 - B4B	9-89 MAY 4 2019
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
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				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
200 QC 21 - FG	1 pcs	2/20/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-89 MAY 24 2019

Part Op 100 - Small Fab - 1- PICK C10-2 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2-
 Descriptions: ASSEMBLE AS PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET.

110 - Small Fab - 1- PICK C10-2 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2-
 ASSEMBLE AS PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET.

120 - QC5- Inspect part completeness to step on W/O

130 - Document Control - Photocopy blue file and create labels

140 - Identify as per dwg & Stock Location:

200 - QC21- Final Inspection - Work Order Release

Lactib 242 (M138933)
 Lactite 620 (S166705)
 Aeroshell grease No.7 (S138964)
 Saf-T- eye (M128063)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	110-External Load - 2 - B4B	5048557-1
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-External Load - 2 - B4B	① 51104950 S058 750
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	110-External Load - 2 - B4B	5104207
2505K2 785K75	Heat Shrink	1 ft (1 ea)	110-External Load - 2 - B4B	5044117 S 134207
32446	Crimp Terminal	2 Ea (2 ea)	110-External Load - 2 - B4B	5090924
32448	16-14 AWG Knife Connector	2 Ea (2 ea)	110-External Load - 2 - B4B	5151100
AN4-23A	Bolt	2 Ea (2 ea)	110-External Load - 2 - B4B	5123434-1
AN6-31A	Bolt	6 Ea (6 ea)	110-External Load - 2 - B4B	5123434 5090806
C10-1	Side Plate Solenoid Side	1 Ea (1 ea)	110-External Load - 2 - B4B	5105122 - 5179680
C10-10-1-PO	Actuator Shaft	1 pcs (1 ea)	110-External Load - 2 - B4B	5083228
C10-10-2	Actuator Pin	1 pcs (1 ea)	110-External Load - 2 - B4B	5118669
C10-10-3	Actuator Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	5082408
C10-11	Manual Release Knob	1 pcs (1 ea)	110-External Load - 2 - B4B	5102125
C10-12	Solenoid	1 pcs (1 ea)	110-External Load - 2 - B4B	5103938
C10-12-1	Spring Pin	1 pcs (1 ea)	110-External Load - 2 - B4B	5029195 5068046
C10-2	Side Plate - MRK	1 Ea (1 ea)	110-External Load - 2 - B4B	5104541
C10-21-1	Clock Spring	2 pcs (2 ea)	110-External Load - 2 - B4B	5029195
C10-21-2	Spring Cover	2 pcs (2 ea)	110-External Load - 2 - B4B	5108588
C10-21-4	Lock Washer	8 Ea (8 ea)	110-External Load - 2 - B4B	5089140
C10-22	Lock Bumper	3 pcs (3 ea)	110-External Load - 2 - B4B	5144749 S1 65802
C10-23	Keeper Weldment	1 pcs (1 ea)	110-External Load - 2 - B4B	5097495
C10-23-1	Keeper Spacer	1 pcs (1 ea)	110-External Load - 2 - B4B	5079563
C10-23-2	Keeper Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	5060601
C10-23-3	Keeper Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	5029201
C10-3	Load Beam Bumper	1 pcs (1 ea)	110-External Load - 2 - B4B	5096426
C10-4	Lock	1 pcs (1 ea)	110-External Load - 2 - B4B	5116484
C10-4-10	Spring Anchor Pin	2 pcs (2 ea)	110-External Load - 2 - B4B	5029208
C10-4-11	Lock Shaft	1 pcs (1 ea)	110-External Load - 2 - B4B	5090251
C10-4-2P	Lower Lock Roller	1 pcs (1 ea)	110-External Load - 2 - B4B	5029210
C10-4-3P	Upper Lock Roller	1 pcs (1 ea)	110-External Load - 2 - B4B	5029212
C10-4-4P	Upper Lock Roller Shaft	1 pcs (1 ea)	110-External Load - 2 - B4B	5029213
C10-4-5P	Lock Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	5029214
C10-4-6	Lock Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	5068048
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	110-External Load - 2 - B4B	5029216
C10-4-8	Lock Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	5074860
C10-4-9	Upper Roller DU Bearing	1 pcs (1 ea)	110-External Load - 2 - B4B	5029218
C10-41	Strain Relief Connector	1 Ea (1 ea)	110-External Load - 2 - B4B	5066777
C10-5A	Load Beam Assembly	1 pcs (1 ea)	110-External Load - 2 - B4B	5131294
C10-7	Locating Pin	3 pcs (3 ea)	110-External Load - 2 - B4B	5101822
C10-8-PO	Trunnion Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	5125590
C10-9-1	Latch	1 Ea (1 ea)	110-External Load - 2 - B4B	5099191
C10-9-2	Latch Bearing	1 Ea (1 ea)	110-External Load - 2 - B4B	5093405
C10-9-4-PO	Latch Shaft Bearing	2 pcs (2 ea)	110-External Load - 2 - B4B	5125643
C10-9-5	Latch Pin	1 pcs (1 ea)	110-External Load - 2 - B4B	5110011
C10-9-6	Latch Return Spring	2 Ea (2 ea)	110-External Load - 2 - B4B	5080841
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-External Load - 2 - B4B	5072853
C45-12-6	Retaining Ring	2 Ea (2 ea)	110-External Load - 2 - B4B	5088946
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-External Load - 2 - B4B	5122623
C45-8-5	Solenoid Cover	1 pcs (1 ea)	110-External Load - 2 - B4B	5046392
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-External Load - 2 - B4B	5097890
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	1 ft (1 ea)	110-External Load - 2 - B4B	
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	6 Ea (6 ea)	110-External Load - 2 - B4B	5156449
MS21083N4	Nut	2 Ea (2 ea)	110-External Load - 2 - B4B	5062621-1
MS27039-4-08	Screw	1 Ea (1 ea)	110-External Load - 2 - B4B	5097087-1
NAS1149F0432P	Washer	2 Ea (2 ea)	110-External Load - 2 - B4B	505005-1
NAS1149F0463P	Washer	3 Ea (3 ea)	110-External Load - 2 - B4B	5078780
NAS1149F0632P	Washer	12 Ea (12 ea)	110-External Load - 2 - B4B	5137717 S 051477
				51661163
				5130328

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-External Load - 2 - B4B	188-FPSS-1/4-20-3/8	2	130	0
	188-FPSS-1032-1/4	2	222	0
	188-SHCS-1032-3/4	8	290	0
	2595K2	1	20	0
	32446	2	812	0
	32448	2	225	0
	AN4-23A	2	698	0
	AN6-31A	6	39	0
	C10-1	1	6	0
	C10-10-1	1	24	0
	C10-10-2	1	99	0
	C10-10-3	2	11	0
	C10-11	1	9	0
	C10-12	1	6	0
	C10-12-1	1	96	0
	C10-2	1	6	0
	C10-21-1	2	54	0
	C10-21-2	2	16	0
	C10-21-4	8	269	0
	C10-22	3	21	0
	C10-23	1	5	0
	C10-23-1	1	51	0
	C10-23-2	1	33	0
	C10-23-3	2	20	0
	C10-3	1	17	0
	C10-4	1	9	0
	C10-4-10	2	88	0
	C10-4-11	1	19	0
	C10-4-2P	1	18	0
	C10-4-3P	1	28	0
	C10-4-4P	1	13	0
	C10-4-5P	1	13	0
	C10-4-6	1	16	0
	C10-4-7	1	13	0
	C10-4-8	2	13	0
	C10-4-9	1	12	0
	C10-41	1	30	0
	C10-5A	1	11	0
	C10-7	3	147	0
	C10-8	2	40	0
	C10-9-1	1	20	0
	C10-9-2	1	8	0
	C10-9-4	2	53	0
	C10-9-5	1	17	0
	C10-9-6	2	14	0
	C3-12-6	2	35	0
	C45-12-6	2	120	0
	C45-8-4	1	14	0
	C45-8-5	1	21	0
	EL-PLUG-M	1	35	0
	EL314-SJTOW	1	598	0
	MS21044N6	6	28	0
	MS21083N4	2	176	0
	MS27039-4-08	1	233	0
	NAS1149F0432P	2	616	0
	NAS1149F0463P	3	630	0
	NAS1149F0632P	12	427	0

Part Specifications

Specifications could not be found.

Plex 2/7/19 3:48 PM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C10
Job Sheet 189356



Part No: C10

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 10,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/23/19

Job Tracking No:

Due Date: 2/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IPP REV:A 17.10.23 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/20/19		0.00	2.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
115	Small Fab	1 pcs	2/20/19		0.00	0.00			
120	QC 5	1 pcs	2/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	DC - 1 - B4B	1 pcs	2/20/19		0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
140	Packaging 3-1 - Stock - B4B	1 pcs	2/20/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

Plex 1/23/19 8:31 AM Dart.lajeunesse.marie

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200	QC 21 - FG	1 pcs	2/20/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

Part Op 110 - Small Fab - 1- PICK C10-2 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2-
 Descriptions: ASSEMBLE AS PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET.

120 - QC5- Inspect part completeness to step on W/O

130 - Document Control - Photocopy blue file and create labels

140 - Identify as per dwg & Stock Location: _____

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	110-Small Fab - 1	
2595K2	Heat Shrink	1 ft (1 ea)	110-Small Fab - 1	
32446	Crimp Terminal	2 Ea (2 ea)	110-Small Fab - 1	
32448	16-14 AWG Knife Connector	2 Ea (2 ea)	110-Small Fab - 1	
AN4-23A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	
AN6-31A	Bolt	6 Ea (6 ea)	110-Small Fab - 1	
C10-1	Side Plate Solenoid Side	1 Ea (1 ea)	110-Small Fab - 1	
C10-10-1	Actuator Shaft	1 pcs (1 ea)	110-Small Fab - 1	
C10-10-2	Actuator Pin	1 pcs (1 ea)	110-Small Fab - 1	
C10-10-3	Actuator Bushing	2 pcs (2 ea)	110-Small Fab - 1	
C10-11	Manual Release Knob	1 pcs (1 ea)	110-Small Fab - 1	
C10-12	Solenoid	1 pcs (1 ea)	110-Small Fab - 1	
C10-12-1	Spring Pin	1 pcs (1 ea)	110-Small Fab - 1	
C10-2	Side Plate - MRK	1 Ea (1 ea)	110-Small Fab - 1	
C10-21-1	Clock Spring	2 pcs (2 ea)	110-Small Fab - 1	
C10-21-2	Spring Cover	2 pcs (2 ea)	110-Small Fab - 1	
C10-21-4	Lock Washer	8 Ea (8 ea)	110-Small Fab - 1	
C10-22	Lock Bumper	3 pcs (3 ea)	110-Small Fab - 1	
C10-23	Keeper Weldment	1 pcs (1 ea)	110-Small Fab - 1	
C10-23-1	Keeper Spacer	1 pcs (1 ea)	110-Small Fab - 1	
C10-23-2	Keeper Spring	1 pcs (1 ea)	110-Small Fab - 1	
C10-23-3	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	
C10-3	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	
C10-4	Lock	1 pcs (1 ea)	110-Small Fab - 1	
C10-4-10	Spring Anchor Pin	2 pcs (2 ea)	110-Small Fab - 1	
C10-4-11	Lock Shaft	1 pcs (1 ea)	110-Small Fab - 1	
C10-4-2	Lower Lock Roller	1 pcs (1 ea)	110-Small Fab - 1	
C10-4-3	Upper Lock Roller	1 pcs (1 ea)	110-Small Fab - 1	
C10-4-4	Upper Lock Roller Shaft	1 pcs (1 ea)	110-Small Fab - 1	
C10-4-5	Lower Lock Roller Shaft	1 pcs (1 ea)	110-Small Fab - 1	
C10-4-6	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	110-Small Fab - 1	
C10-4-8	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	
C10-4-9	Upper Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	
C10-41	Strain Relief Connector	1 Ea (1 ea)	110-Small Fab - 1	
C10-5A	Load Beam Assembly	1 Ea (1 ea)	110-Small Fab - 1	
C10-7	Locating Pin	3 pcs (3 ea)	110-Small Fab - 1	
C10-8	Trunnion Bushing	2 pcs (2 ea)	110-Small Fab - 1	
C10-9-1	Latch	1 Ea (1 ea)	110-Small Fab - 1	
C10-9-2	Latch Bearing	1 Ea (1 ea)	110-Small Fab - 1	
C10-9-4	Latch Shaft Bearing	2 pcs (2 ea)	110-Small Fab - 1	
C10-9-5	Latch Pin	1 pcs (1 ea)	110-Small Fab - 1	
C10-9-6	Latch Return Spring	2 Ea (2 ea)	110-Small Fab - 1	
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Small Fab - 1	
C45-12-6	Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	
C45-8-5	Solenoid Cover	1 pcs (1 ea)	110-Small Fab - 1	
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-Small Fab - 1	
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	1 ft (1 ea)	110-Small Fab - 1	
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	6 Ea (6 ea)	110-Small Fab - 1	
MS21083N4	Nut	2 Ea (2 ea)	110-Small Fab - 1	
MS27039-4-08	Screw	1 Ea (1 ea)	110-Small Fab - 1	
NAS1149F0432P	Washer	2 Ea (2 ea)	110-Small Fab - 1	
NAS1149F0463P	Washer	3 Ea (3 ea)	110-Small Fab - 1	
NAS1149F0632P	Washer	12 Ea (12 ea)	110-Small Fab - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1/4-20-3/8	2	132	0
	188-FPSS-1032-1/4	2	226	0
	188-SHCS-1032-3/4	8	298	0
	2595K2	1	21	0
	32446	2	818	0
	32448	2	125	0
	AN4-23A	2	698	0
	AN6-31A	6	45	0
	C10-1	1	7	0
	C10-10-1 - PO	1	2	0
	C10-10-2	1	100	0
	C10-10-3	2	13	0
	C10-11	1	9	0
	C10-12	1	7	0
	C10-12-1	1	96	0
	C10-2	1	7	0
	C10-21-1	2	54	0
	C10-21-2	2	16	0
	C10-21-4	8	277	0
	C10-22	3	24	0
	C10-23	1	6	0
	C10-23-1	1	51	0
	C10-23-2	1	34	0
	C10-23-3	2	0	0
	C10-3	1	18	0
	C10-4	1	10	0
	C10-4-10	2	90	0
	C10-4-11	1	20	0
	C10-4-2 P	1	0	0
	C10-4-3 P	1	0	0
	C10-4-4 P	1	0	0
	C10-4-5 P	1	0	0
	C10-4-6	1	17	0
	C10-4-7	1	13	0
	C10-4-8	2	15	0
	C10-4-9	1	12	0
	C10-41	1	31	0
	C10-5A	1	12	0
	C10-7	3	150	0
	C10-8 - PO	2	2	0
	C10-9-1	1	21	0
	C10-9-2	1	9	0
	C10-9-4 - PO	2	5	0
	C10-9-5	1	18	0
	C10-9-6	2	16	0
	C3-12-6	2	37	0
	C45-12-6	2	122	0
	C45-8-4	1	15	0
	C45-8-5	1	21	0
	EL-PLUG-M	1	36	0
	EL314-SJTOW	1	367	0
	MS21044N6	6	36	0
	MS21083N4	2	178	0
	MS27039-4-08	1	228	0
	NAS1149F0432P	2	858	0
	NAS1149F0463P	3	656	0
	NAS1149F0632P	12	457	0

Part Specifications

Specifications could not be found.

Plex 1/23/19 8:31 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					